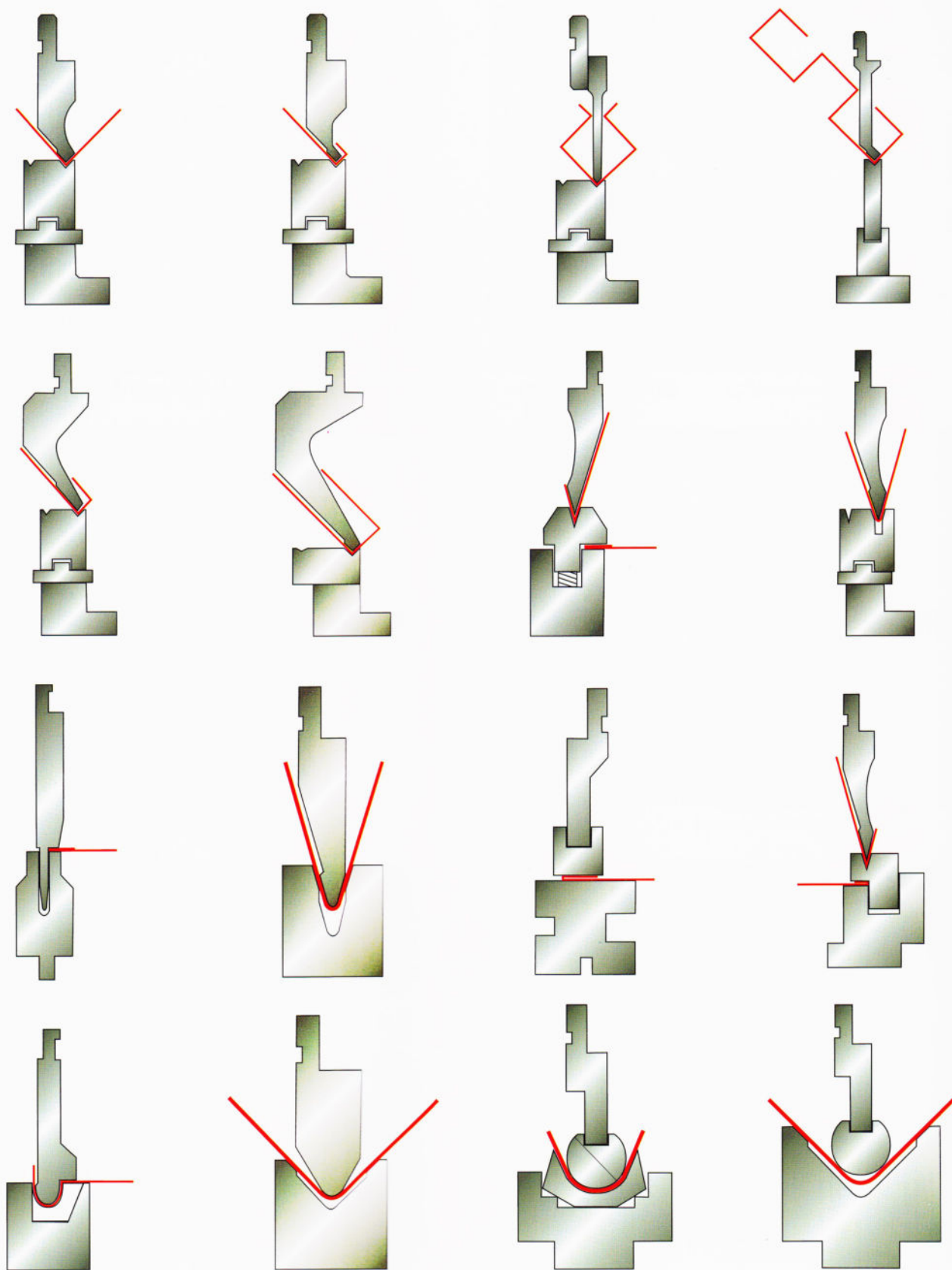
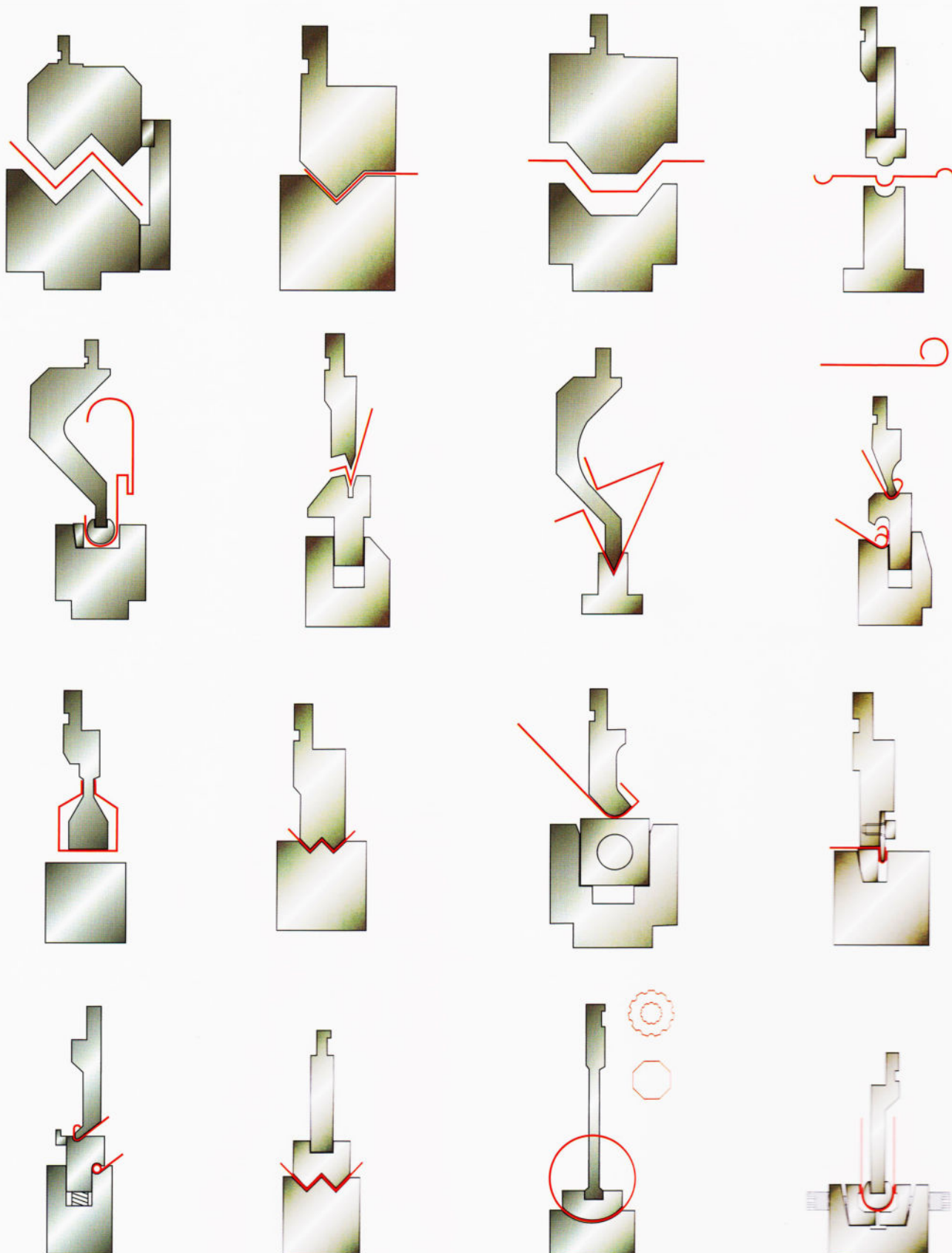
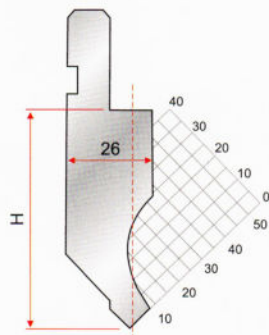






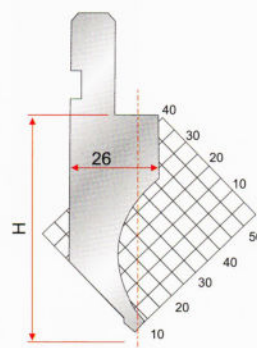
LS10.10 90° 88°

A	R	H	T/M
90°	0.8	66.66	100
88°	0.8	66.66	100
88°	3	66.56	100
90°	0.25	66.62	100
88°	0.25	66.62	100



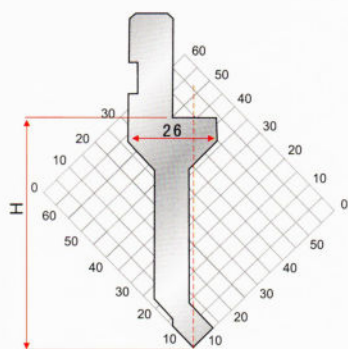
LS116 90° 88°

A	R	H	T/M
90°	0.6	66.42	35
88°	0.6	66.42	35
90°	0.25	66.38	35
88°	0.25	66.38	35



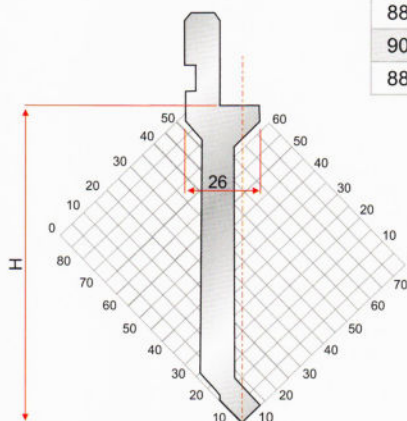
LS200 90° 88°

A	R	H	T/M
90°	0.2	69.66	50
88°	0.2	69.66	50



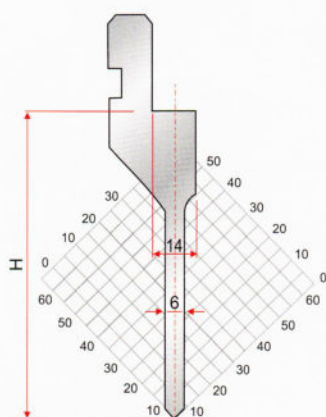
LS202 90° 88°

A	R	H	T/M
90°	0.6	99.42	50
88°	0.6	99.42	50
90°	0.25	99.42	50
88°	0.25	99.42	50



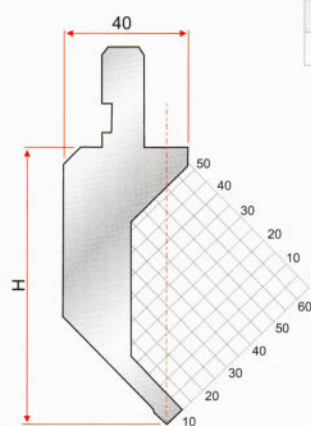
LS109 90° 88°

A	R	H	T/M
90°	0.6	94.42	50
88°	0.6	94.42	50
90°	0.25	94.38	50
88°	0.25	94.38	50



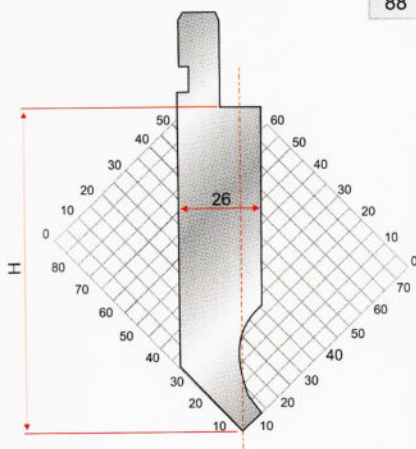
LS16 90° 88°

A	R	H	T/M
90°	0.6	84.20	20
88°	0.6	84.20	20



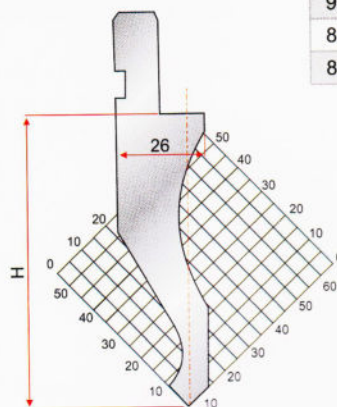
LS118 88°

A	R	H	T/M
88°	0.8	104.66	100



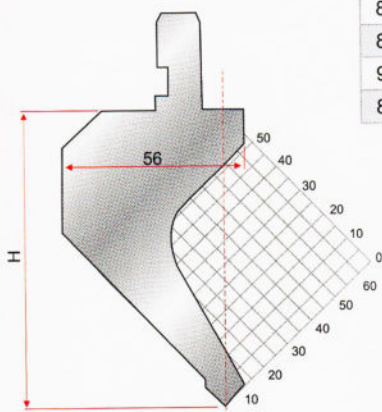
LS20 90° 88°

A	R	H	T/M
90°	0.8	86.06	100
88°	0.8	86.06	100
88°	3	84.86	100



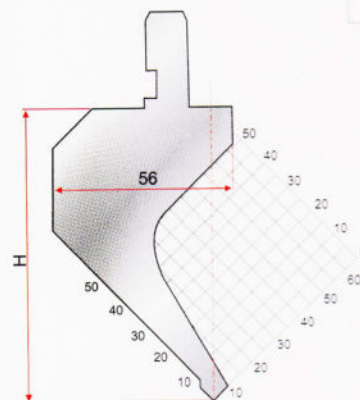
LS10.14 90° 88°

A	R	H	T/M
90°	0.8	89.66	60
88°	0.8	89.66	60
88°	3	88.56	60
90°	0.25	89.62	60
88°	0.25	89.62	60



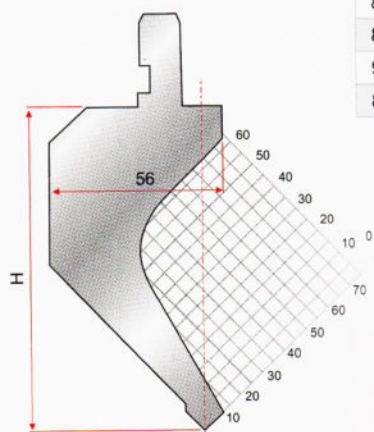
LS10.146 90° 88°

A	R	H	T/M
90°	0.25	89.88	50
88°	0.8	89.66	50



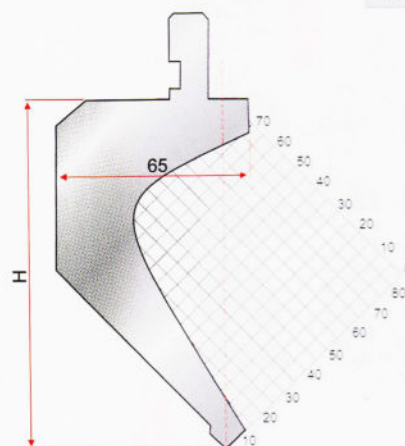
LS10.15 90° 88°

A	R	H	T/M
90°	0.8	104.66	50
88°	0.8	104.66	50
88°	3	103.51	50
90°	0.25	104.61	50
88°	0.25	104.61	50



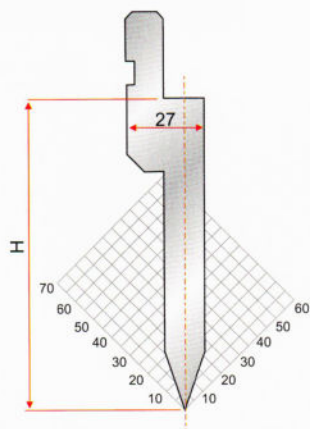
LS10.047 88°

A	R	H	T/M
88°	0.8	119.66	50



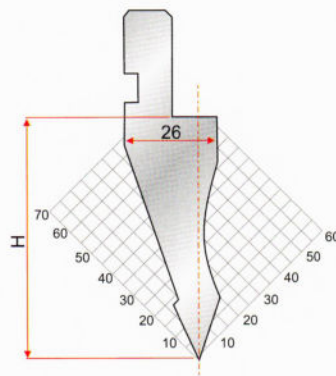
LS18 26°

A	R	H	T/M
26°	0.8	117.06	50



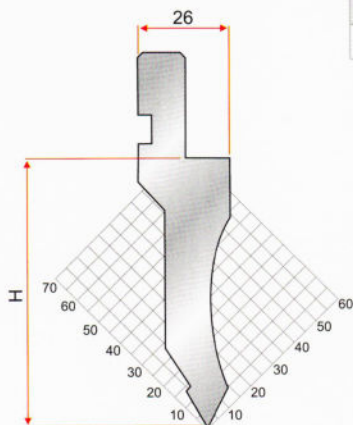
LS11 35° 45°

A	R	H	T/M
35°	0.8	67.06	50
45°	1	65.05	70



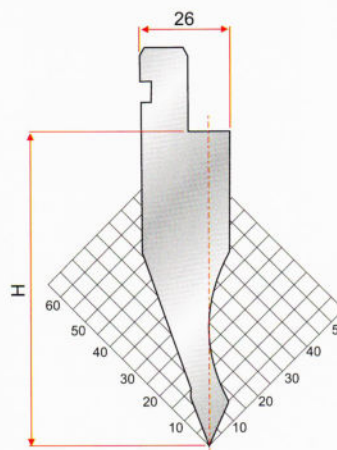
LS20 60°

A	R	H	T/M
60°	0.8	75	70
60°	2	73.8	70



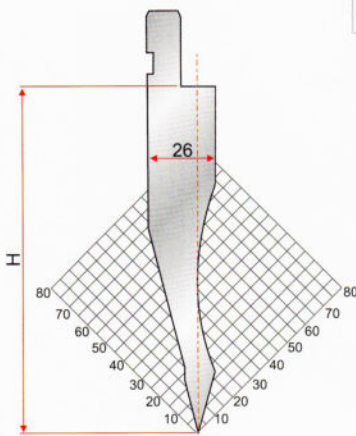
LS12 35°

A	R	H	T/M
35°	0.5	90.06	70
35°	0.8	90.05	70
35°	1.5	90.01	70



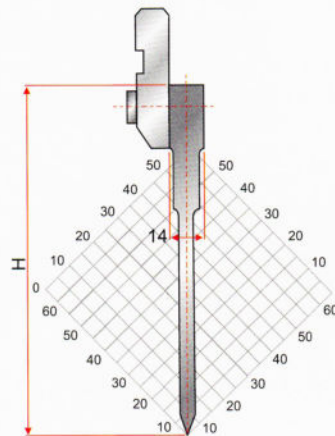
LS10.52 30°

A	R	H	T/M
30°	0.5	135	50
30°	0.5	105	50



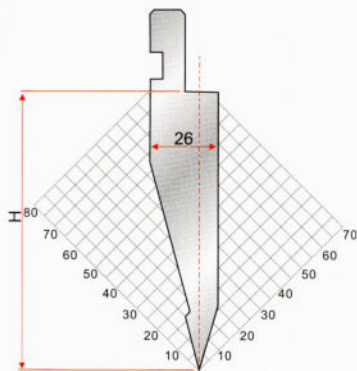
LS10.86 30°

A	R	H	T/M
30°	0.6	140.06	40



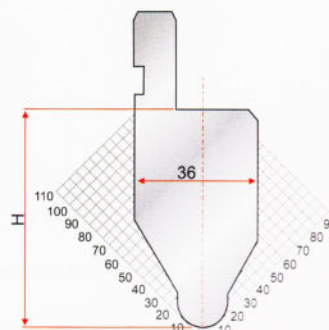
LS10.210 30°

A	R	H	T/M
30°	0.6	104.06	100
30°	3	104.01	100



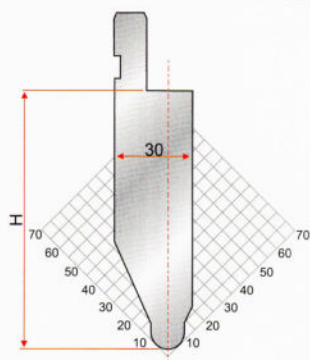
LS13 35° 60°

A	R	H	T/M
35°	5	65.01	100
60°	6	64.98	100



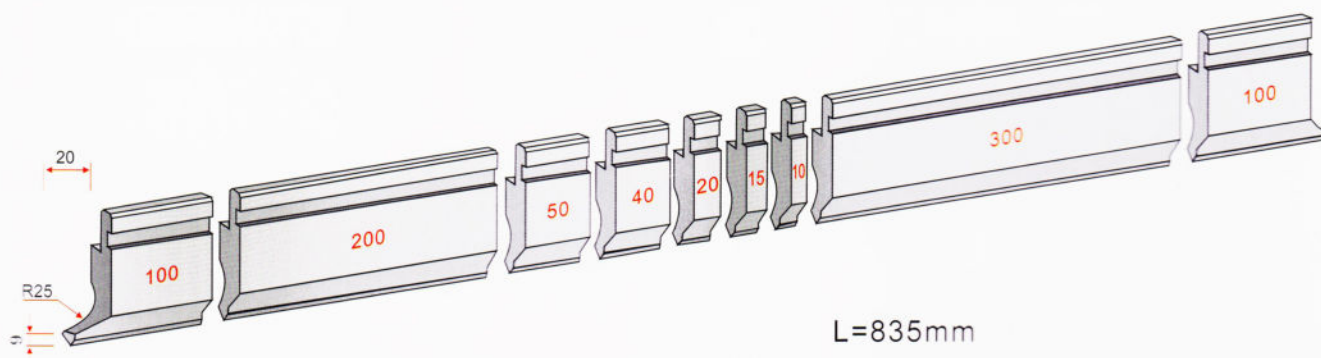
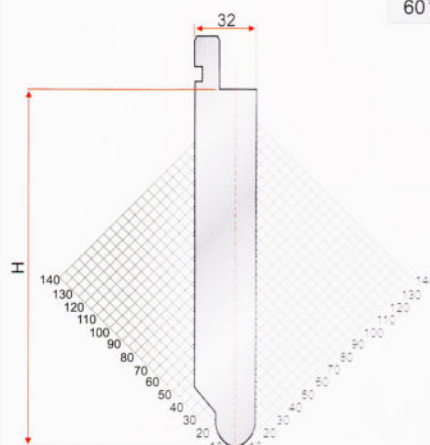
LS10.53 45°

A	R	H	T/M
45°	6	100	100

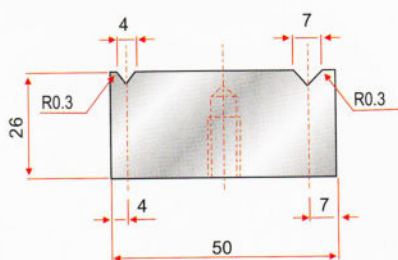


LS10.93 60°

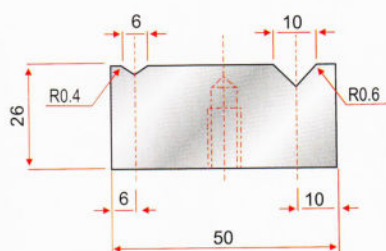
A	R	H	T/M
60°	8	200	150



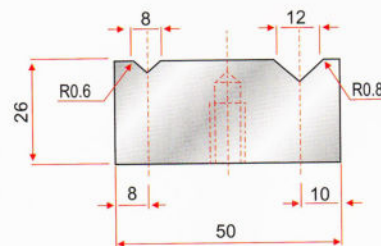
YS121 88° 90° 100T/M



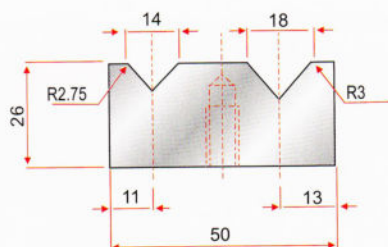
YS123 88° 90° 100T/M



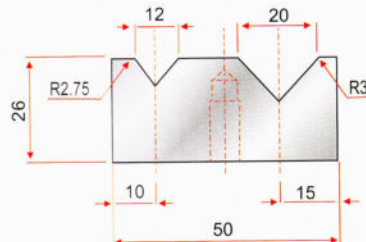
YS124 88° 90° 100T/M



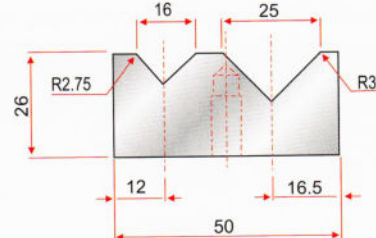
YS125 88° 90° 100T/M



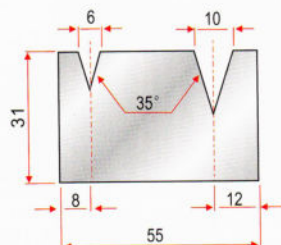
YS126 88° 90° 100T/M



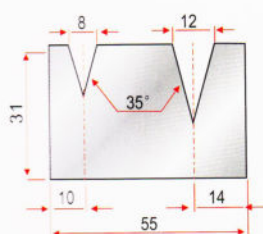
YS127 88° 90° 100T/M



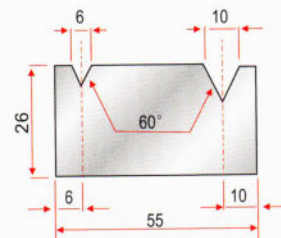
YS20.12 35° 100T/M



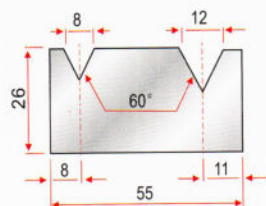
YS20.13 35° 100T/M



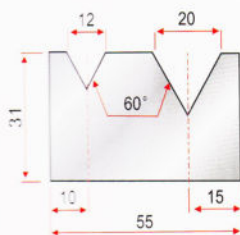
YS20.12 60° 100T/M



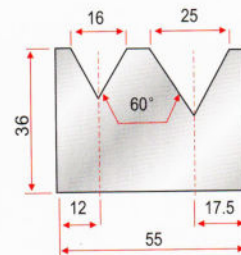
YS20.13 60° 100T/M



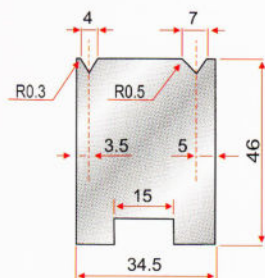
YS20.14 60° 100T/M



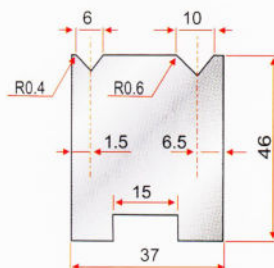
YS20.15 60° 100T/M



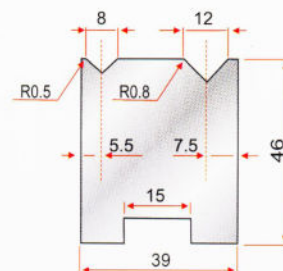
YS501 88° 90° 100T/M



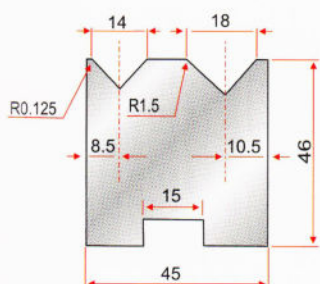
YS502 88° 90° 100T/M



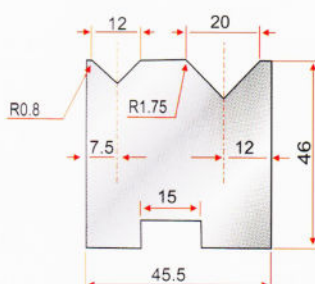
YS503 88° 90° 100T/M



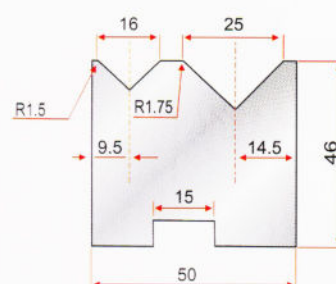
YS504 88° 90° 100T/M



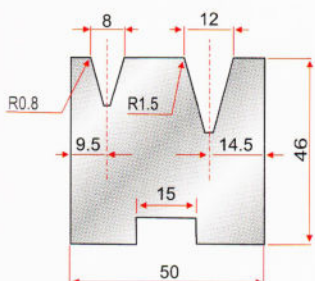
YS505 88° 90° 100T/M



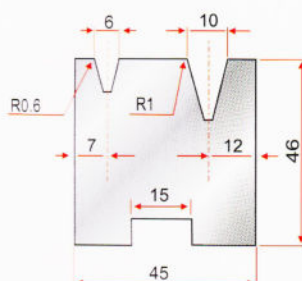
YS506 88° 90° 100T/M



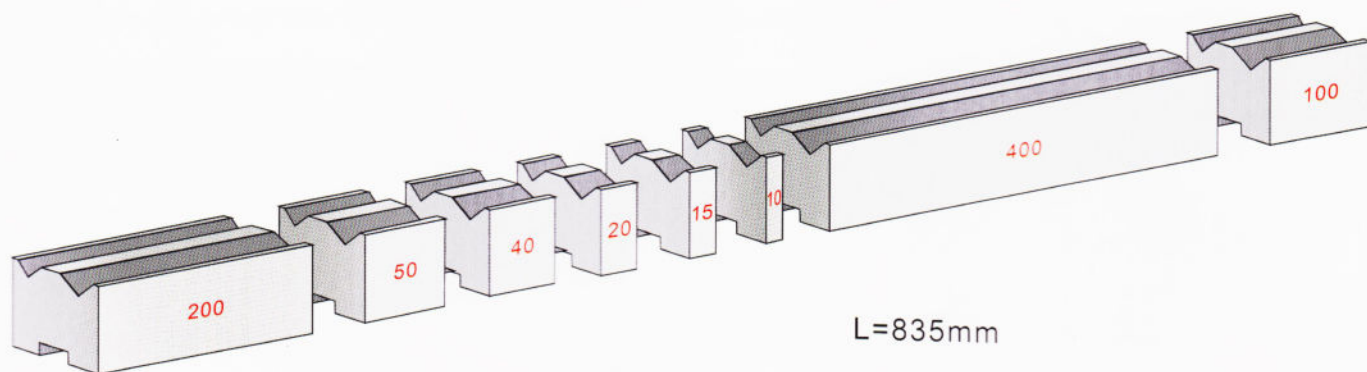
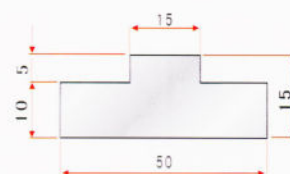
YS507 30° 40T/M



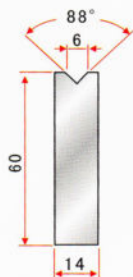
YS508 30° 40T/M



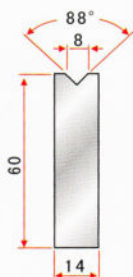
YS40.15



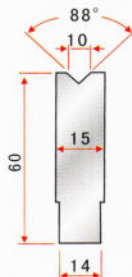
YS70 88° 90°
95T/M



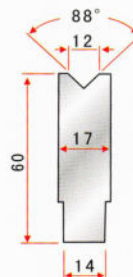
YS71 88° 90°
95T/M



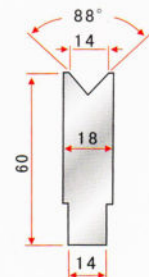
YS72 88° 90°
95T/M



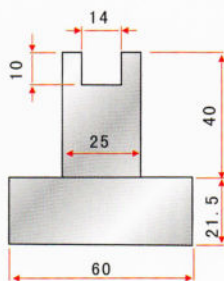
YS74 88° 90°
95T/M



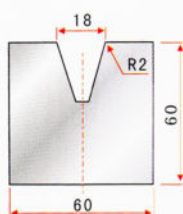
YS76 88° 90°
95T/M



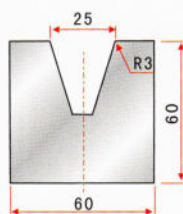
YS40.14



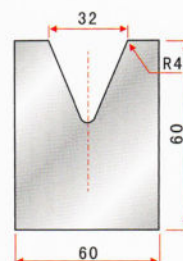
YS20.86 30° 100T/M



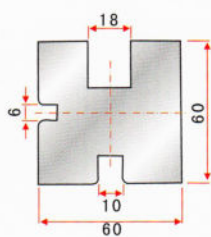
YS20.87 30° 100T/M



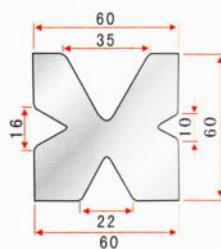
YS20.88 45° 100T/M



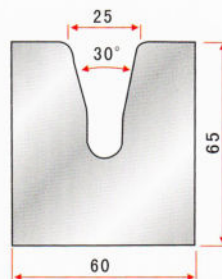
YS208



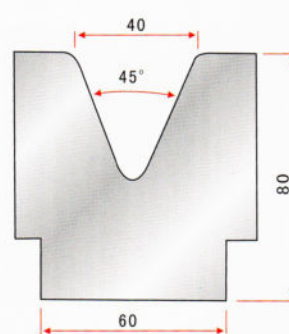
YS209



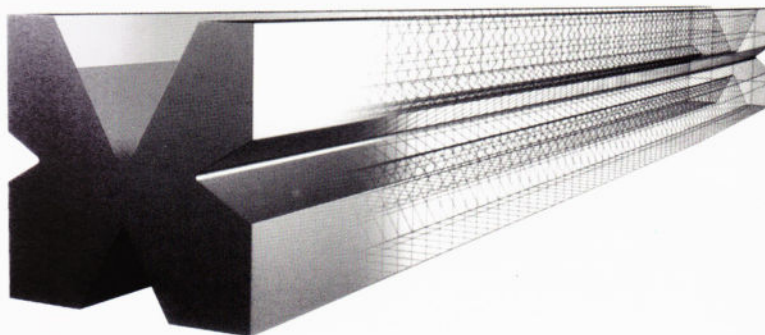
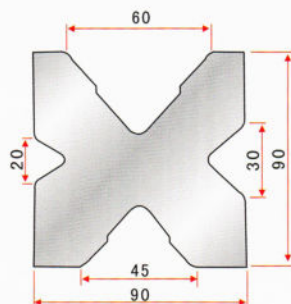
YS341



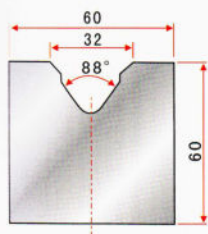
YS343



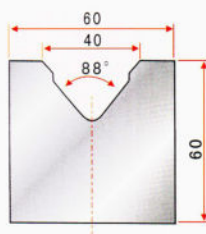
YS210



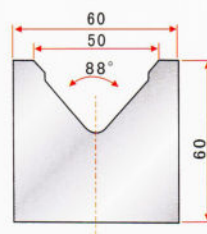
YS20.11/32 100T/M



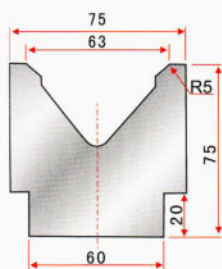
YS20.11/40 100T/M



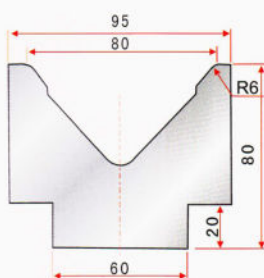
YS20.11/50 100T/M



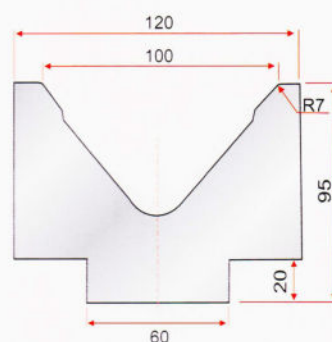
YS20.11/63 100T/M



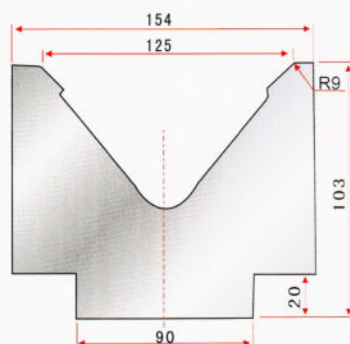
YS20.11/80 100T/M



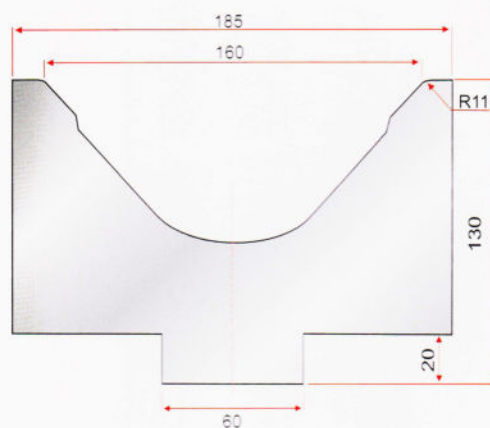
YS20.11/100 100T/M



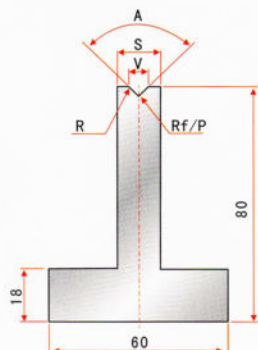
YS20.11/125 100T/M



YS20.11/160 100T/M

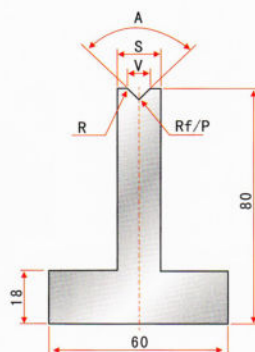


YS010



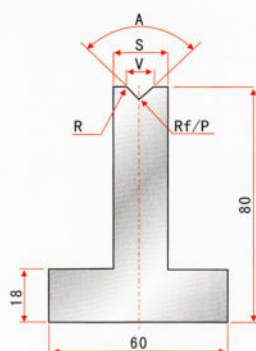
V	A	R	S	Rf/P	T/M
6	90°	0.4	14	0.5	100
6	88°	0.4	14	0.5	100
6	60°	0.4	14	0.5	60
6	45°	0.4	14	0.5	50
6	30°	0.6	14	1.0	35

YS011



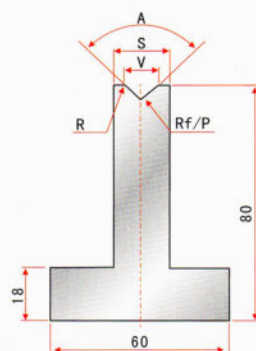
V	A	R	S	Rf/P	T/M
8	90°	0.5	14	0.5	100
8	88°	0.5	14	0.5	100
8	60°	0.5	14	0.7	60
8	45°	0.8	18	0.5	50
8	30°	0.8	18	2.0	35

YS012



V	A	R	S	Rf/P	T/M
10	90°	0.6	18	0.5	100
10	88°	0.6	18	0.5	100
10	60°	0.6	18	0.5	60
10	45°	1.0	18	0.7	50
10	30°	1.0	24	2.0	50

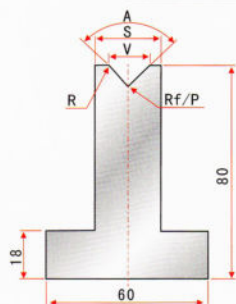
YS013



V	A	R	S	Rf/P	T/M
12	90°	0.8	18	0.5	100
12	88°	2.75	18	0.5	100
12	60°	0.8	18	0.5	60
12	45°	1.5	24	0.7	50
12	30°	1.5	24	2.0	40

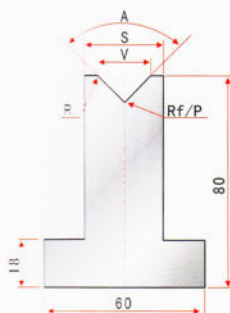
YS014

V	A	R	S	Rf/P	T/M
16	90°	1	24	0.5	100
16	88°	2.75	24	0.5	100
16	60°	3	24	0.7	60
16	45°	2	24	1.0	50
16	30°	2	30	5.0	45



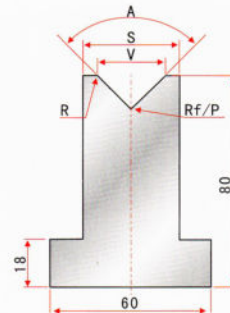
YS015

V	A	R	S	Rf/P	T/M
20	88°	3	30	0.5	100
20	60°	3	30	0.7	60
20	45°	2.5	30	1.0	50
20	30°	2.5	35	5.0	50

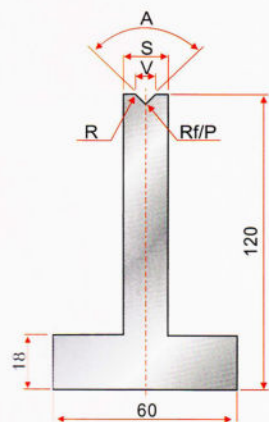


YS016

V	A	R	S	Rf/P	T/M
25	88°	3	35	0.5	100
25	60°	3	35	1.0	60
25	45°	3	35	1.0	50
25	30°	3	40	5.0	50

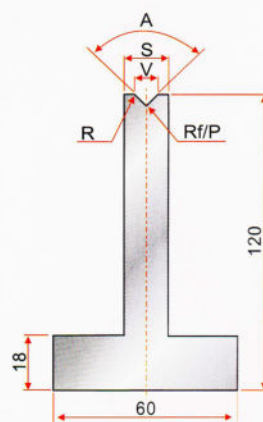


YS017



V	A	R	S	Rf/P	T/M
6	88°	0.4	14	0.5	100
6	60°	0.4	14	0.5	60
6	45°	0.6	14	0.5	50
6	30°	0.6	14	1.0	35

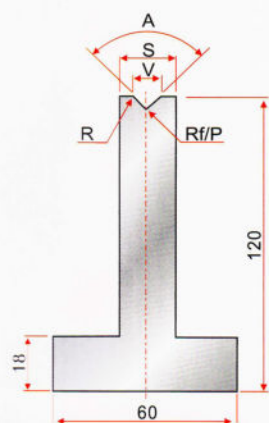
YS018



V	A	R	S	Rf/P	T/M
8	88°	0.5	14	0.5	100
8	60°	0.5	14	0.7	60
8	45°	0.8	18	0.5	50
8	30°	0.8	18	2.0	35

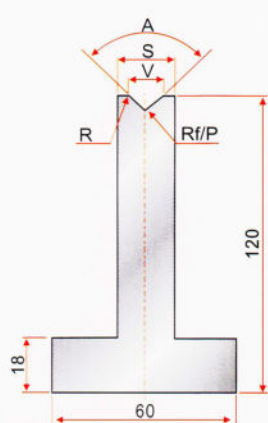
YS019

V	A	R	S	Rf/P	T/M
10	88°	0.6	18	0.5	100
10	60°	0.6	18	0.5	60
10	45°	1.0	18	0.7	50
10	30°	1.0	24	2.0	50



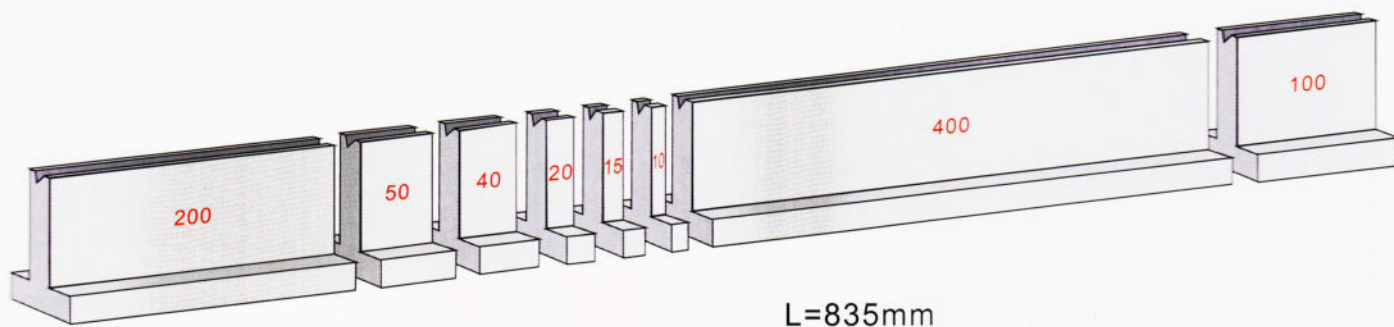
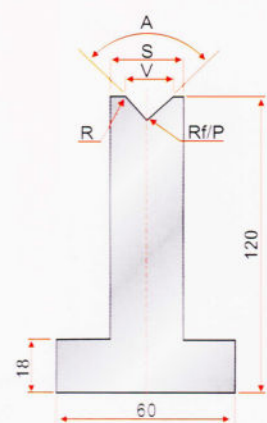
YS020

V	A	R	S	Rf/P	T/M
12	88°	2.75	18	0.5	100
12	60°	0.8	18	0.5	60
12	45°	1.5	24	0.7	50
12	30°	1.5	24	2.0	40



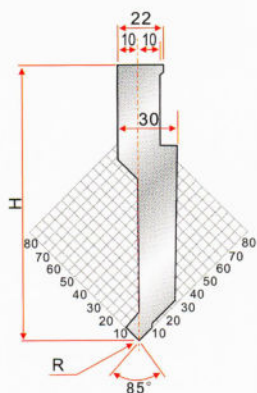
YS021

V	A	R	S	Rf/P	T/M
16	88°	2.75	24	0.5	100
16	60°	3	24	0.7	60
16	45°	2	24	1.0	50
16	30°	2	30	5.0	45



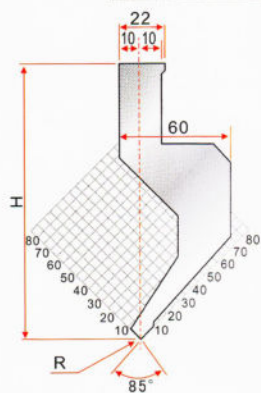
L2S 85°

A	R	H	T/M
85°	1	155	130



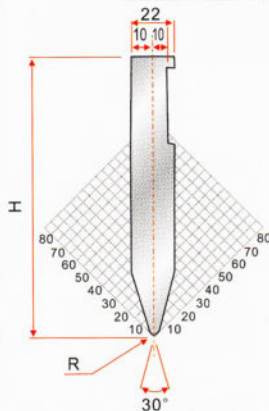
L4S 85°

A	R	H	T/M
85°	0.8	155.05	90
85°	1.5	155.03	90



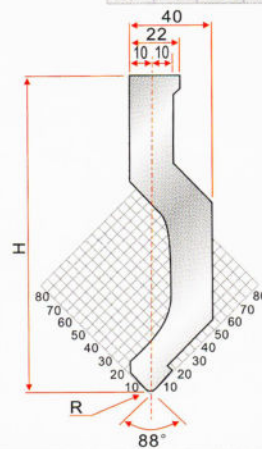
L6S 30°

A	R	H	T/M
30°	1	155.04	160
30°	3	155.01	160



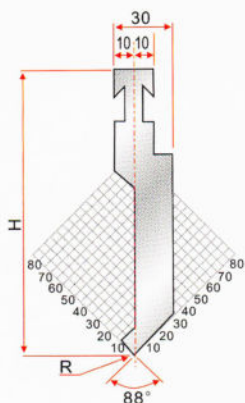
L8S 88°

A	R	H	T/M
88°	1	155	80



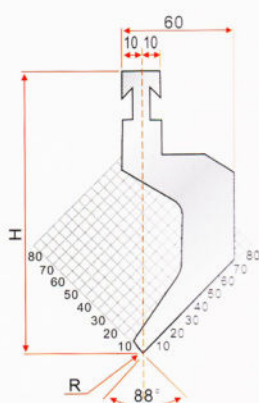
L2R 88°

A	R	H	T/M
88°	1	155	100



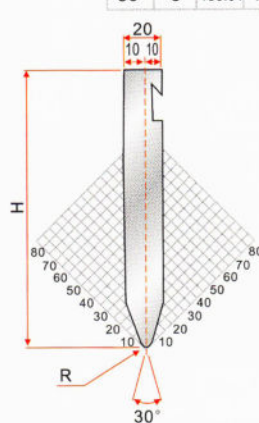
L4R 88°

A	R	H	T/M
88°	1.5	155	80



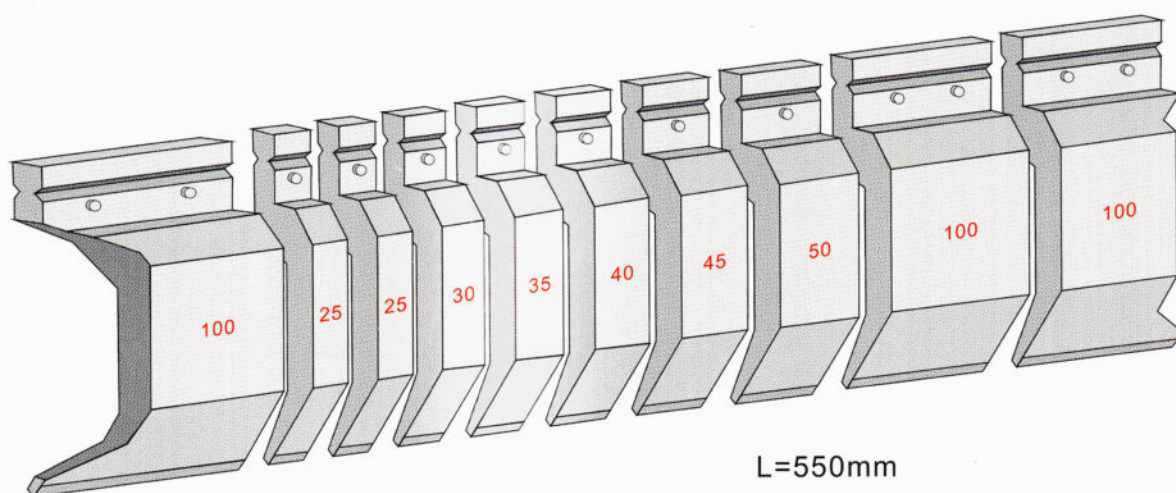
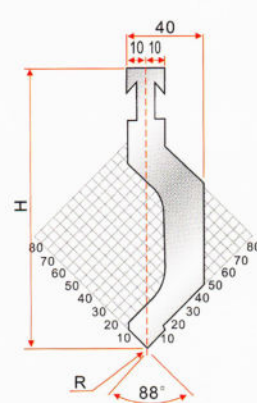
L7R 30°

A	R	H	T/M
30°	1	155.04	160
30°	3	155.01	160



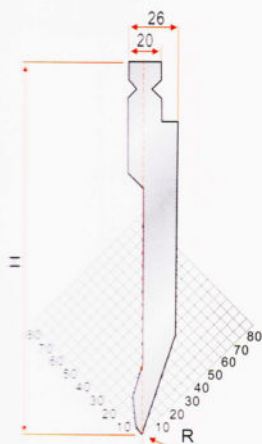
L8R 88°

A	R	H	T/M
88°	1	155	100



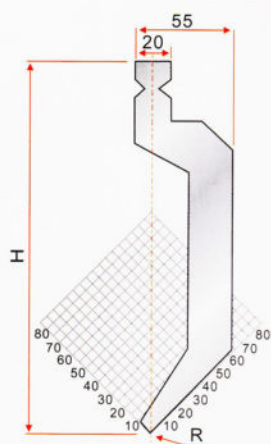
LS10.61 30°

A	R	H	T/M
30°	1	237	50



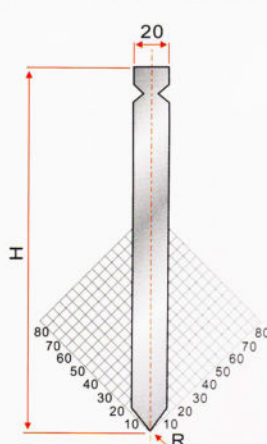
LS10.62 86°

A	R	H	T/M
86°	1	237	40



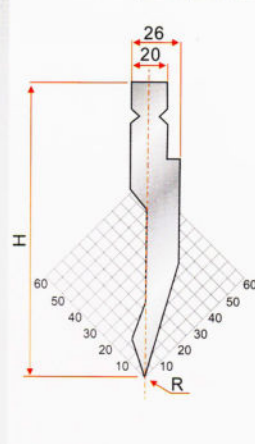
LS10.63 60°

A	R	H	T/M
60°	3	237	100



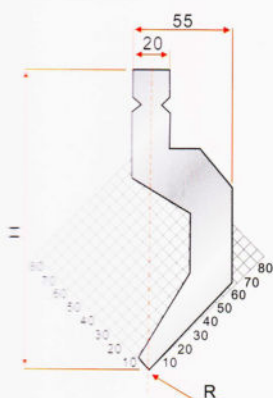
LS10.64 26°

A	R	H	T/M
26°	1	157	80



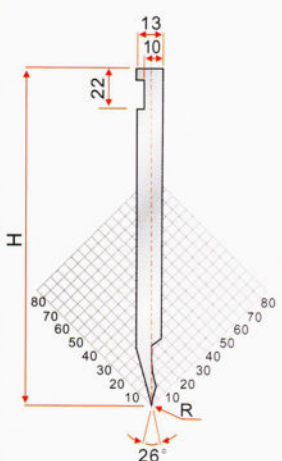
LS10.65 88°

A	R	H	T/M
88°	1	157	80



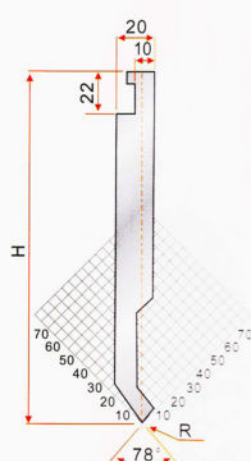
LS10.66 26°

A	R	H	T/M
26°	1	180	50



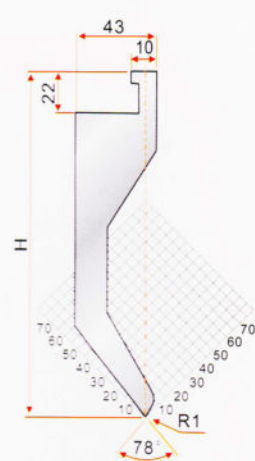
LS10.67 78°

A	R	H	T/M
78°	1	180	50



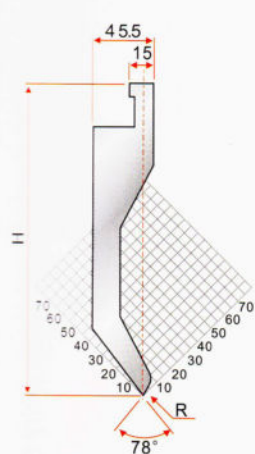
LS10.68 78°

A	R	H	T/M
78°	1	180	80



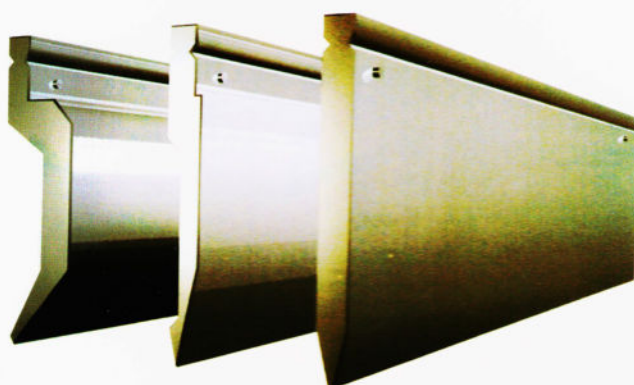
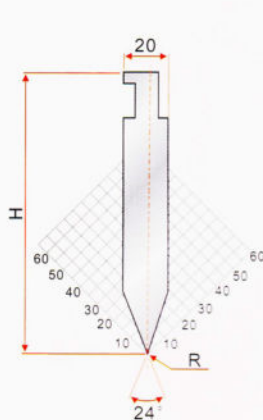
LS10.69 78°

A	R	H	T/M
78°	2	255	45



LS10.70 24°

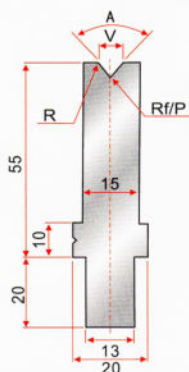
A	R	H	T/M
24°	1.1	120	100



YM6

90° 88° 30°

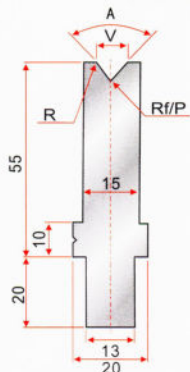
V	A	R	H	T	S	Rf/P	T/M
6	90°	0.4	55	20	15	0.5	100
6	88°	0.8	55	20	15	0.5	100
6	30°	0.6	55	20	15	1.0	35



YM8

90° 88° 30°

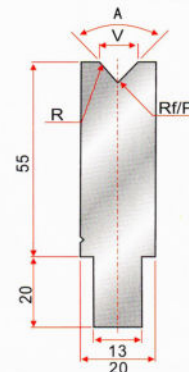
V	A	R	H	T	S	Rf/P	T/M
8	90°	0.5	55	20	15	0.5	100
8	88°	1.0	55	20	15	0.5	100
8	30°	0.8	55	20	15	2.0	35



YM10

90° 88° 30°

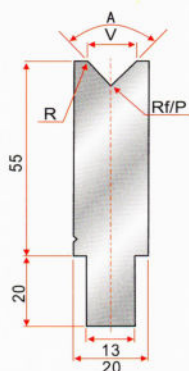
V	A	R	H	T	S	Rf/P	T/M
10	90°	1.0	55	20	20	0.5	100
10	88°	1.0	55	20	20	0.5	100
10	30°	1.0	55	20	15	2.0	50



YM12

90° 88° 30°

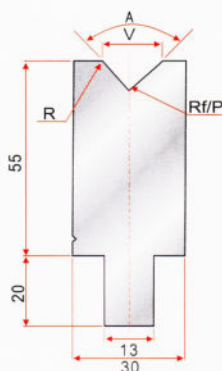
V	A	R	H	T	S	Rf/P	T/M
12	90°	1.5	55	20	15	0.5	100
12	88°	1.5	55	20	15	0.5	100
12	30°	1.5	55	20	15	2.0	40



YM16

90° 88° 30°

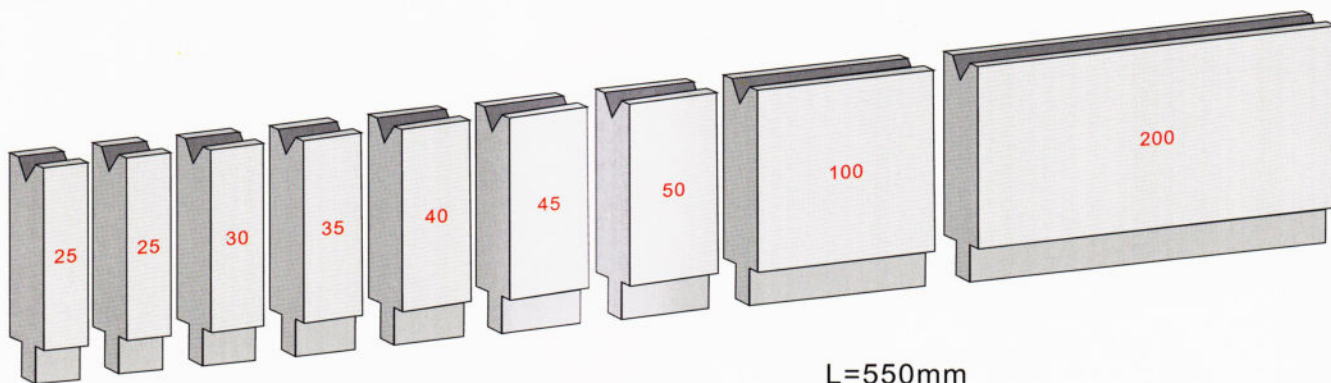
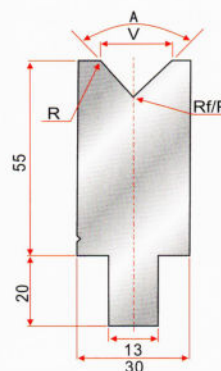
V	A	R	H	T	S	Rf/P	T/M
16	90°	2.0	55	30	30	0.5	100
16	88°	2.0	55	30	30	0.5	100
16	30°	2.0	55	30	30	5.0	45



YM20

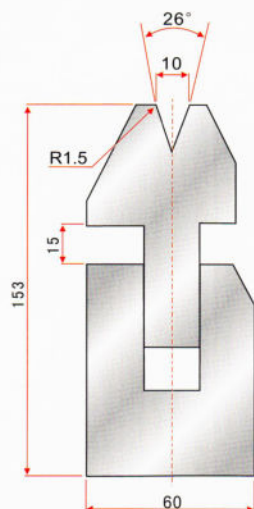
88° 30°

V	A	R	H	T	S	Rf/P	T/M
20	88°	2.0	55	30	30	0.5	100
20	30°	2.5	55	35	35	5.0	50

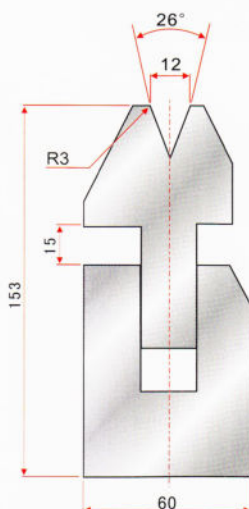


L=550mm

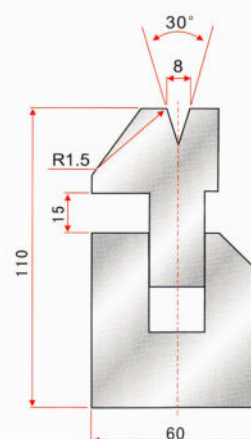
PSS31 26° 100T/M



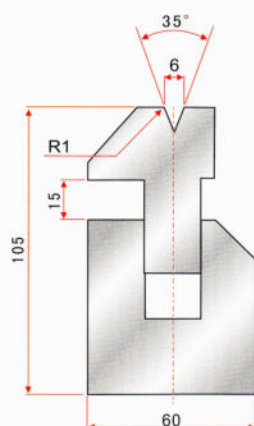
PSS32 26° 100T/M



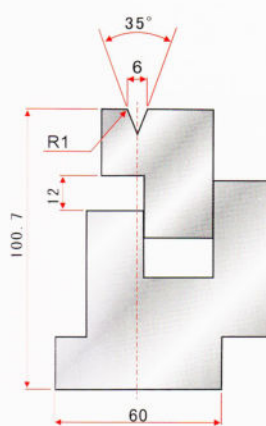
PSS33 30° 80T/M



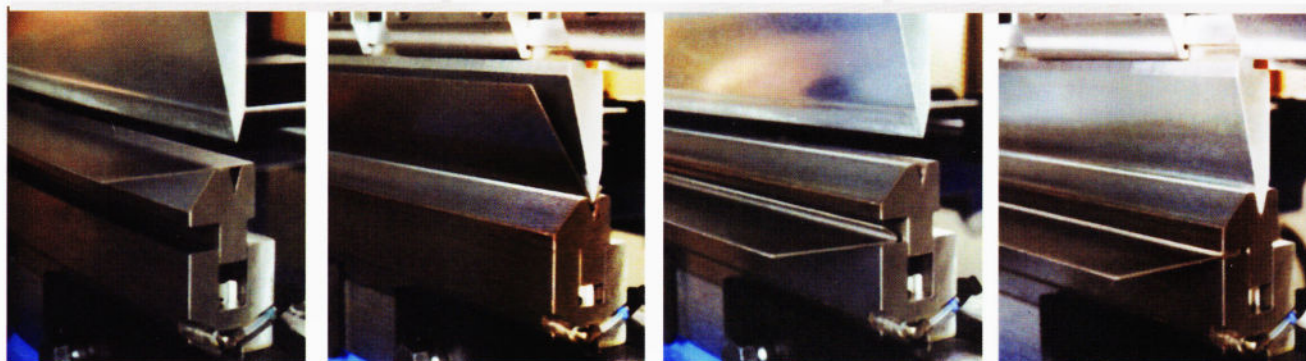
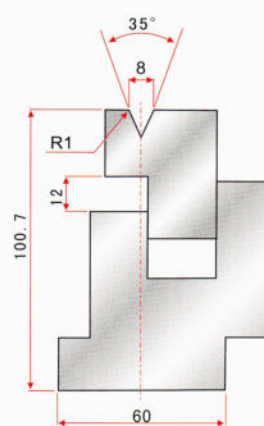
PSS34 35° 80T/M



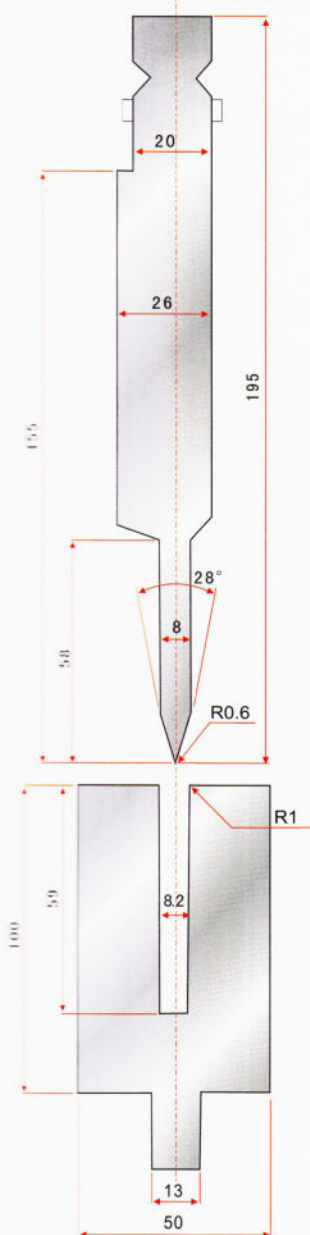
PSS35 35° 60T/M



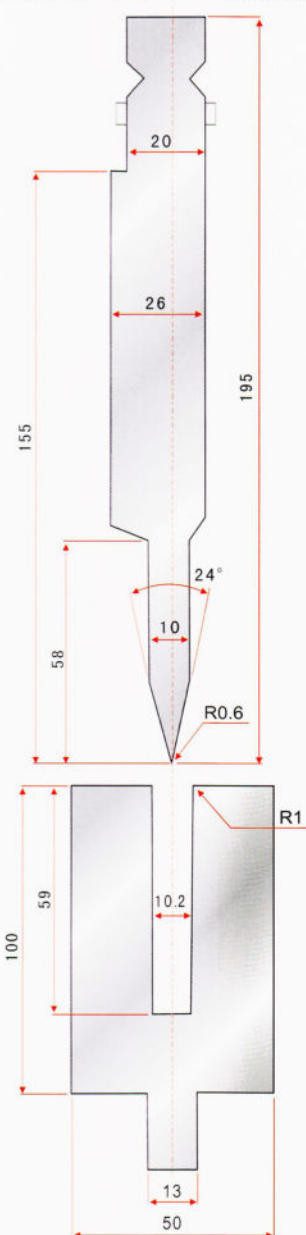
PSS36 35° 60T/M



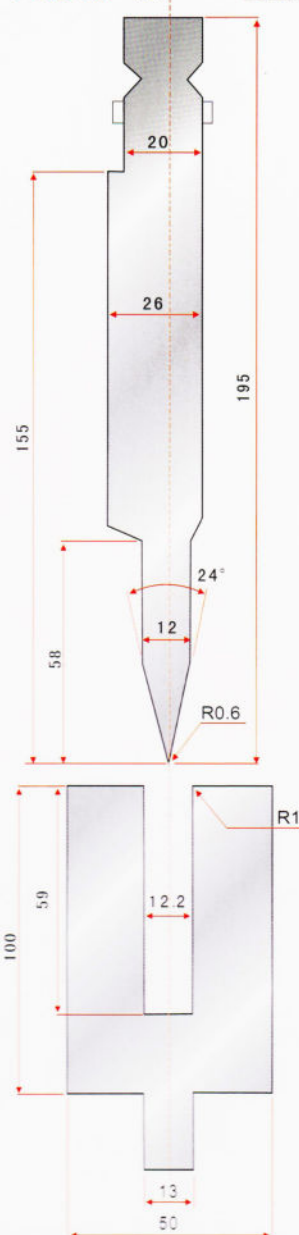
PSS41 28° 80T/M



PSS42 24° 80T/M



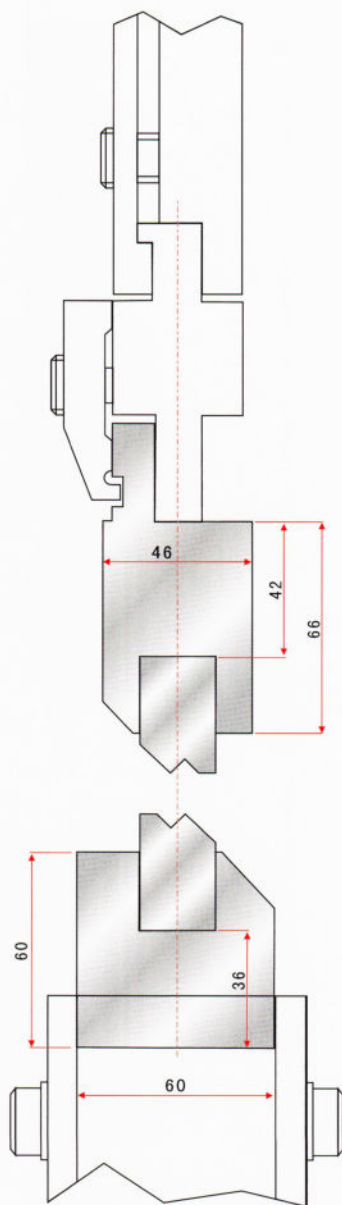
PSS43 24° 80T/M



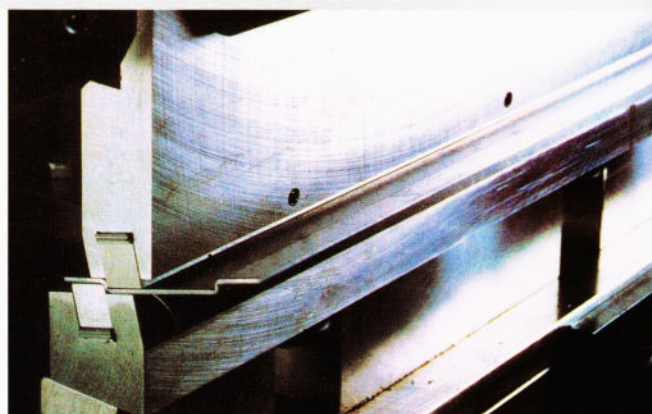
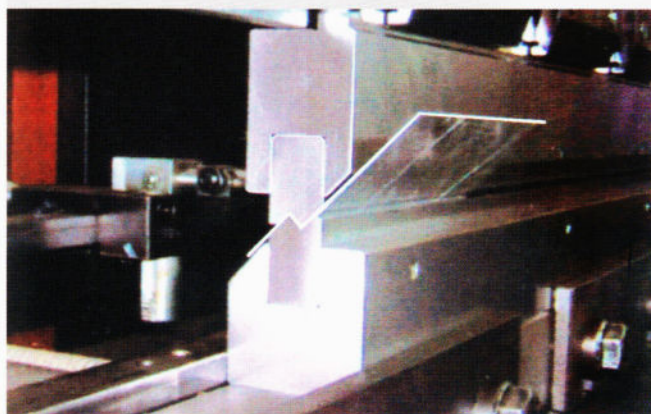
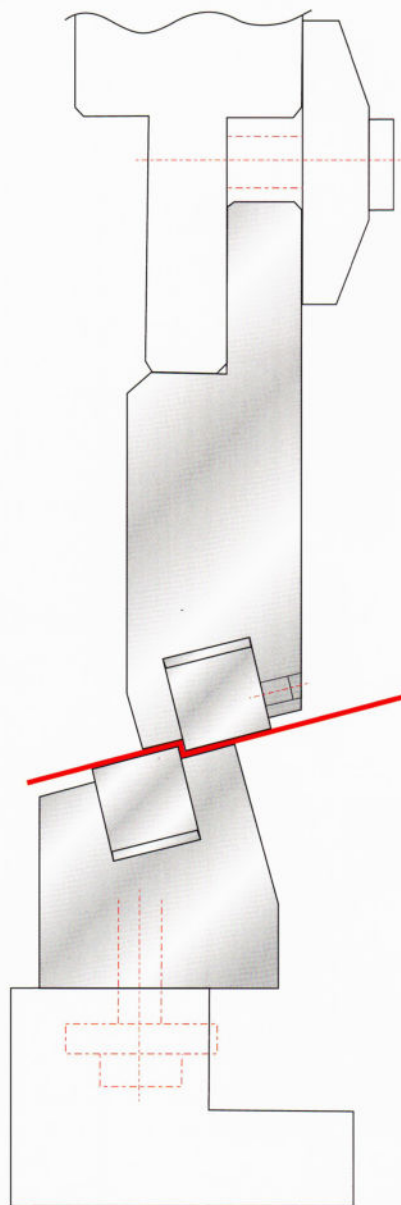
S mm	A mm	Ton/M	2×S	Ton/M
0.6	3	9	1.2	23
0.8	3	12	1.6	32
1	3.5	15	2	40
1.25	3.5	17	2.5	50
1.5	4.6	22	3	63
2	5.5	30	4	80
2.5	6.5	55	5	90
3	8	70	6	100

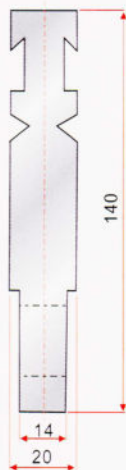
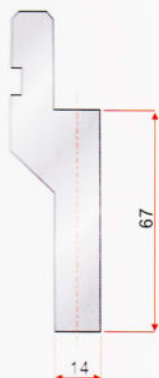
S mm	A mm	Ton/M	2×S	Ton/M
0.6	3	15	1.2	35
0.8	3	20	1.6	50
1	3.5	25	2	60
1.25	3.5	26	2.5	80
1.5	4.6	38	3	95
2	5.5	50	4	130

DC01

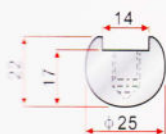


DC02

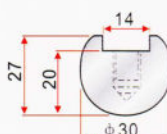




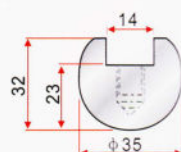
LT R12.5



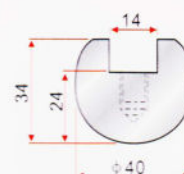
LT R15



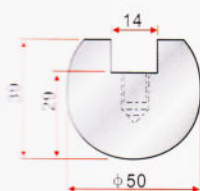
LT R17.5



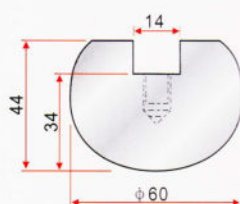
LT R20



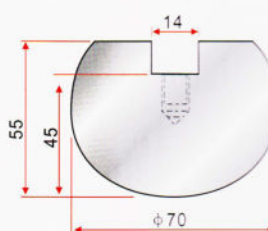
LT R25



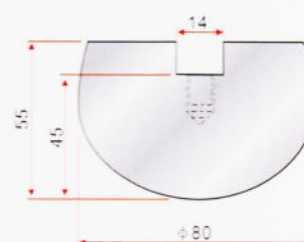
LT R30



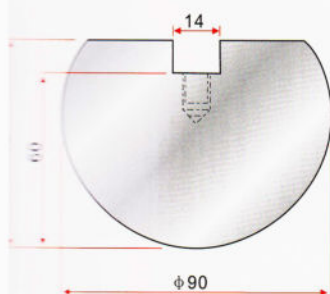
LT R35



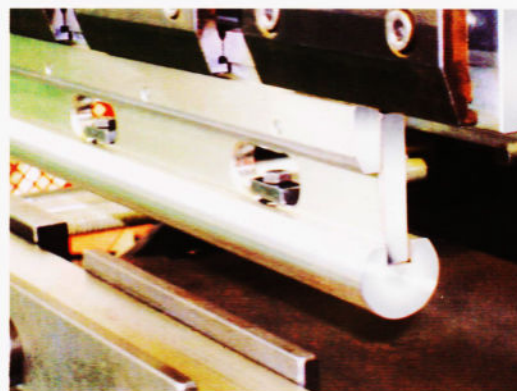
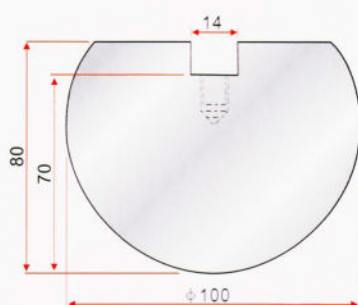
LT R40

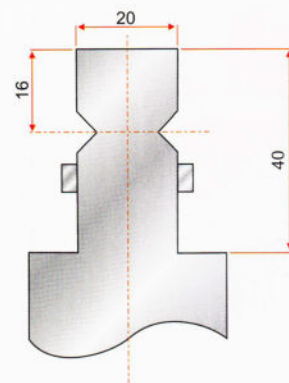
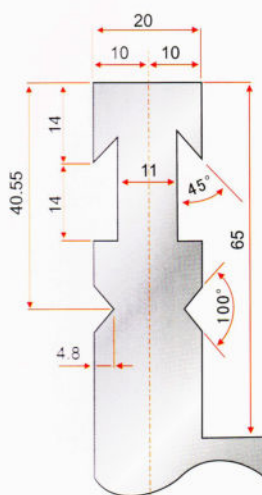
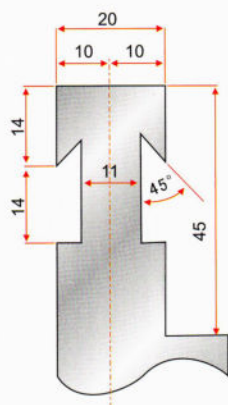
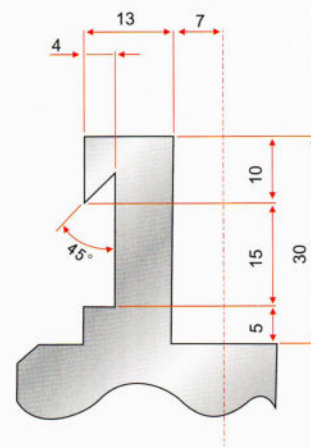
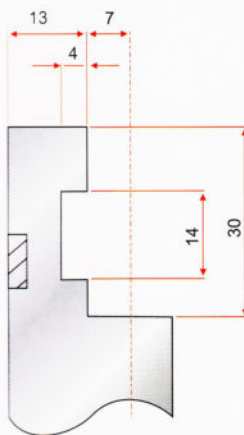
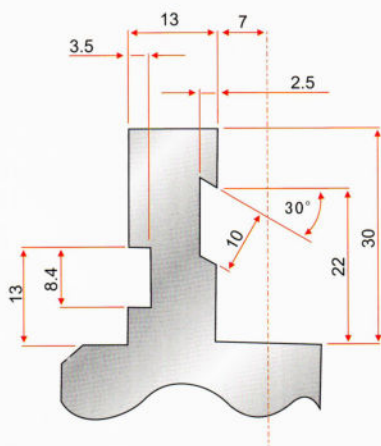
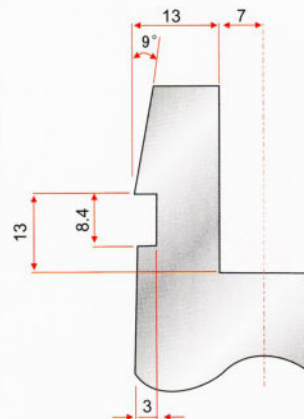
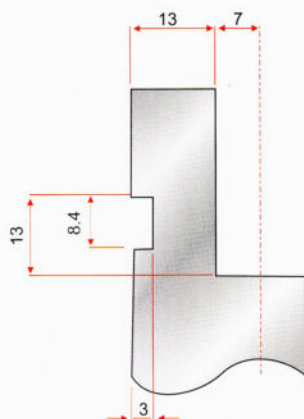
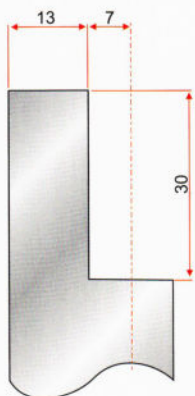


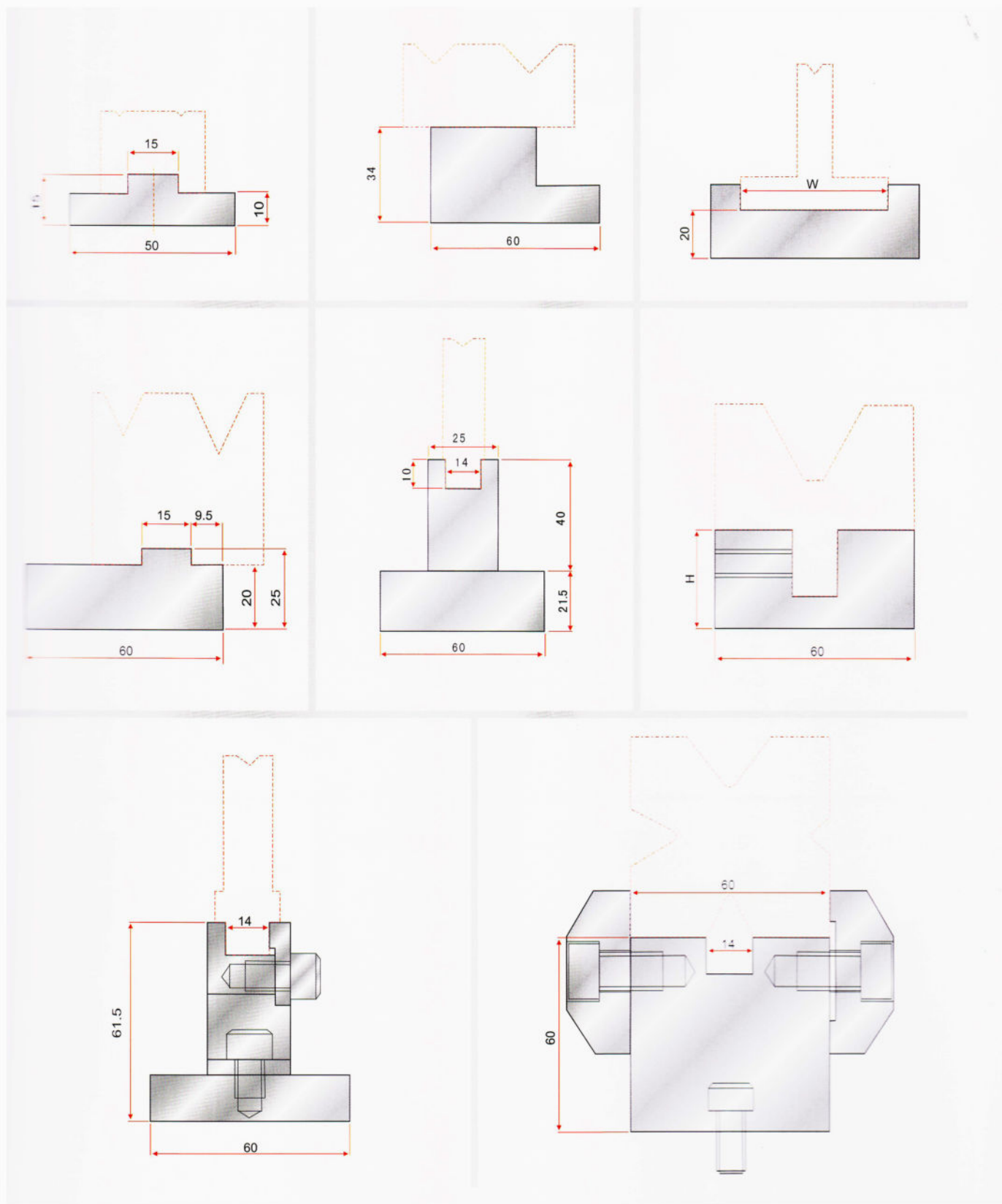
LT R45



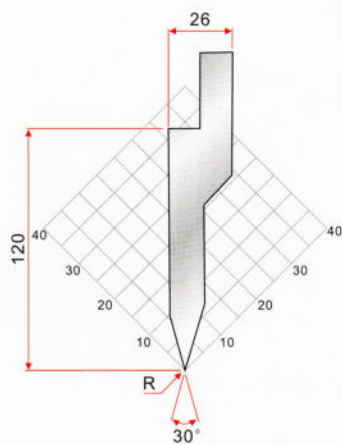
LT R50





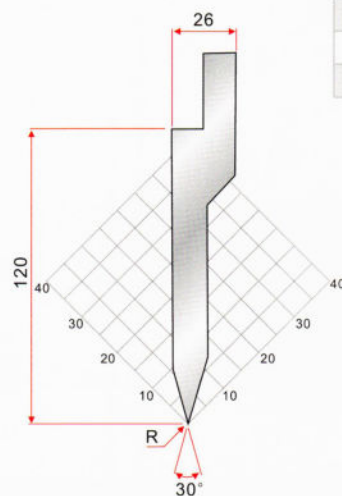


LG01 30°



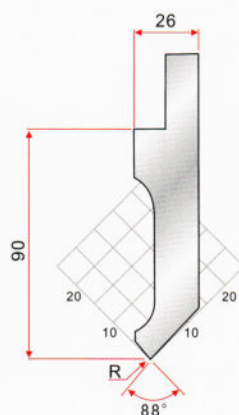
R	T/M
0.5	60
0.8	60
1.0	60

LG02 30°



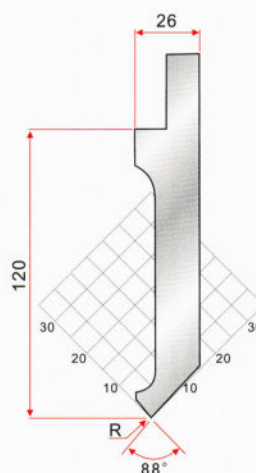
R	T/M
0.5	60
0.8	60
1.0	60

LG03 88°



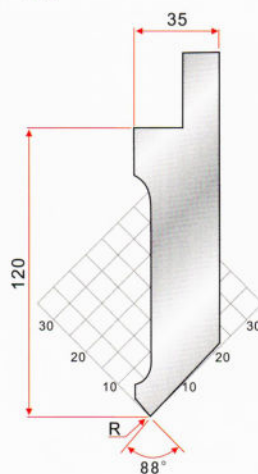
R	T/M
0.5	80
0.8	80
1.0	80

LG04 88°



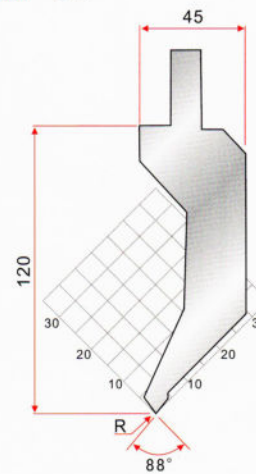
R	T/M
0.5	80
0.8	80
1.0	80

LG05 88°



R	T/M
0.5	120
0.8	120
1.0	120

LG06 88°



R	T/M
0.5	60
0.8	60
1.0	60